



Development of GC-MS/MS Method for Simultaneous Estimation of Four Nitrosoamine Genotoxic Impurities in Valsartan

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ABSTRACT

Objectives: Recently, *N*-nitrosamines were unexpectedly detected in valsartan and other generic sartan products. Taking into this account, we developed a sensitive and stable multiple reaction monitoring mode-based “gas chromatography-tandem mass spectrometry (GC-MS/MS)” approach for the quantification of “four *N*-nitrosamines” in valsartan, especially, *N*-nitrosodiisopropylamine, *N*-nitroso ethyl isopropylamine, *N*-nitrosodiethylamine, and *N*-nitrosodimethylamine.

Materials and Methods: GC and MS conditions were optimized with specificity, sensitivity, linearity, precision, and accuracy of the parameters. The approach was validated as *per* the “International Council for Harmonization” recommendations.

Results: The identification limits and limits of quantification of *N*-nitrosamines in valsartan varied between 0.02 and 0.03 ppm, and 0.06-0.09 ppm, respectively. The obtained values were satisfactory with limits established by the United States Food and Drug Administration for sensitivity requirements. The regression coefficients greater than 0.999 for four *N*-nitrosamines in the calibration curve demonstrated the strong linearity of the process. The retrievals of “*N*-nitrosamines” in valsartan between 91.9-122.7%. For the intra-day and inter-day accuracy studies, the (relative standard deviation) was less than 9.15%.

Conclusion: The proposed approach has rapid analysis capability, high precision, accuracy, and good sensitivity, which give a reliable approach for *N*-nitrosamines quality control in valsartan.

Key words: GC-MS/MS, valsartan, *N*-nitrosamine, genotoxic impurity

INTRODUCTION

In the production process of the “active pharmaceutical ingredients (APIs)”, impurities are incorporated through various sources, like catalysts, solvents, reagents, intermediates, starting materials, and by-products. Compared to other impurities, genotoxic impurities (GTIs) are of a special kind that could inspire mutations at the genetic level, which lead to chromosomal breakage and rearrangements, and even present in low concentrations have increased the risk of cancer.¹ Considering into account the toxic effects of GTIs the international regulatory bodies had set an exposure limit thresholds for GTIs, specifically, 1.5 µg/day for long-run therapy with greater thresholds of clinical shorter intervals. As these

GTIs are present in very low concentrations, the pharmaceutical industry faces an uphill task of developing robust analytical, sensitive, and high efficient methods for their determination.^{2,3} Valsartan belongs to the category of antihypertensive drugs that selectively inhibit angiotensin receptor type II. It is used to treat mild-to-moderate essential hypertension. The angiotensin-II mediated unwanted effects are reduced to a significant extent by valsartan. Recalls for valsartan were issued between mid-to-late 2018. The cause of the recalls was due to the detection of GTIs such as “*N*-nitrosodiethylamine (NDEA)” or “*N*-nitrosodimethylamine (NDMA)” in valsartan in unacceptable limits.⁴ The nitrosamine impurities were produced during the drug substance synthesis in which the sodium azide, which is applied in the production of the tetrazole moiety, was eliminated

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using sodium nitrite and later under acidic circumstances would form nitrous acid, a powerful nitrosylating agent. Dimethylamine and diethylamine, which might be present as impurities in dimethylformamide may be *N*-nitrosylated in the synthesis might result in the formation of NDMA and NDEA. Likewise, in certain production processes for valsartan, the reagent triethylamine can degrade to produce diethylamine, and latter *N*-nitrosylated to produce NDEA. *N*-nitroso compounds are included in the “cohort of concern” as they exhibit great carcinogenic potency.^{5,6} The appropriate regular intake limits for NDEA, NDMA, and other impurities in some products were published by the United States Food and Drug Administration (FDA). The limit of *N*-nitrosoethylisopropylamine (NEIA) and *N*-nitrosodiisopropylamine (NDIPA) is 96 ng/day.

Recently, for detecting *N*-nitrosamines in water, food, and personal care products, the analytical techniques widely used are gas chromatography (GC),⁷⁻¹⁸ liquid chromatography (LC)^{19,20} and supercritical fluid chromatography (SFC)-tandem mass spectrometry (MS).²¹ FDA has determined the interim appropriate regular intake levels for *N*-nitrosamines in valsartan (Table 1) and employed GC-MS/MS by using liquid injection and headspace,^{22,23} rapid fire-MS/MS,²⁴ and high performance liquid chromatography (HPLC)-high resolution mass spectrometry²⁵ for quantification of the *N*-nitrosamines in valsartan.

In the analysis of water, food, and personal care items, the extraction as well as purification measures are critical and important. However, in the pharmaceutical industry, these were much not much applicable. Liu et al.²⁶ reported a GC-MS/MS approach for detecting four “*N*-nitrosamines” in valsartan, but the method suffers from the drawback of long run time and less accuracy. Therefore, we established through direct injection for quantification of four “*N*-nitrosamines”, as a simple, sensitive, precise, and rapid GC-MS/MS approach for valsartan. The limit of detections (LODs) and limit of quantification (LOQ) values were at acceptable limits as *per* the sensitivity requirements set by the FDA. The proposed GC-MS/MS approach validation was performed as *per* the International Council for Harmonization (ICH) guidelines.

MATERIALS AND METHODS

Chemicals and materials

Valsartan was found as a gift sample by the local pharma industry. NDMA (purity $\geq 98.3\%$), NDEA (purity $\geq 100.0\%$), NDIPA (purity $\geq 99.9\%$), and NEIA (purity $\geq 99.3\%$) standards were acquired by Sigma Aldrich. The solvents used methanol, acetonitrile, ethyl acetate, 1-methyl-2-pyrrolidinone, which were of all HPLC-grade, were purchased from Merck Ltd.,

Mumbai, India. The structures of valsartan and nitrosamine impurities are presented in Figure 1.

Instrumentation and optimized GC-MS/MS conditions

Agilent “7890B” “GC-MS/MS” equipped with an “Agilent 7693A” auto sampling device and 7697 a Headspace Sampler was used to examine *N*-nitrosamines. The analytical column used was DM-WAX (30 m x 0.25 mm, 0.5 μm). This detection was conducted at a 700°C triple quadrupole mass spectrometer consisting of electron ionization (EI) ion source. The temperature programming in GC oven was done by maintaining oven temperature of 70°C for 4 min, which first elevated at 20°C·min⁻¹ to 240°C and maintained for 3 min. The run interval was fixed at 10 min. The flow rate was 3.0 mL/min for helium as the carrier gas. The injection temperature as well as injection interface were maintained at 240°C. The volume of injection in the split mode (1:2) was 1 μL . MS was run at 70 eV in EI mode with a 150°C “quadrupole temperature”. The ion source has been adjusted to a temperature of 230°C. It was 4 min to delay the solvent. The data recovery mode for the quantitative estimation of “four *N*-nitrosamine GTIs” was chosen as the “multi-reaction monitoring (MRM)” mode. Table 2 provides a summary of the data for precursor ions, production and enhanced “collision energy” for four *N*-nitrosamine GTIs.

Preparation of samples and standard solutions

The standard stock solutions of NDMA, NDEA, NEIA, and NDIPA were prepared at 1 mg/mL concentrations through dissolving weighed reference standards in 1-methyl-2-pyrrolidinone, respectively, and stored at 4°C. A sequence of standard working

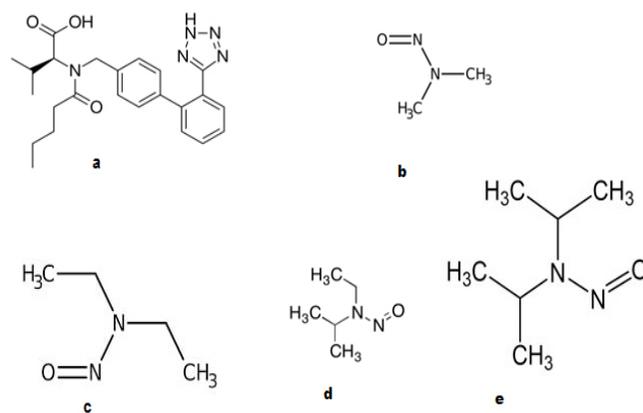


Figure 1. a) Structure of valsartan, b) *N*-Nitrosodimethylamine, c) *N*-Nitrosodiethylamine, d) *N*-Nitrosoethylisopropylamine, e) *N*-Nitrosodiisopropylamine

Table 1. Interim limits for NDMA and NDEA in valsartan set by FDA

Drug	Maximum daily dose (mg/day)	Acceptable intake NDMA (ng/day)	Acceptable intake NDMA (ppm)	Acceptable intake NDEA (ng/day)	Acceptable intake NDEA (ppm)
Valsartan	320	96	0.3	26.5	0.083

NDMA: *N*-nitrosodimethylamine, NDEA: *N*-nitrosodiethylamine, FDA: United States Food and Drug Administration

solutions of NDMA at the levels of 0.093, 0.155, 0.232, 0.309, 0.387, and 0.464 ppm ($\mu\text{g/g}$ API) in 1-methyl-2-pyrrolidinone was found from a stock solution *via* the serial dilution process. The sequence of NDEA standard working solution was concentrated at 0.062, 0.154, 0.231, 0.308, 0.384, and 0.461 ppm ($\mu\text{g/g}$ API), respectively. The working solution concentrations for NEIA were 0.090, 0.150, 0.224, 0.299, 0.374, and 0.449 ppm ($\mu\text{g/g}$ API), respectively. The concentrations of NDIPA were 0.088, 0.146, 0.220, 0.293, 0.366, and 0.439 ppm ($\mu\text{g/g}$ API). Here, 1 ppm corresponds to 0.25 $\mu\text{g/mL}$ of NDMA, NDEA, NEIA, and NDIPA, respectively. At 250 mg/mL concentration, valsartan was prepared. A mixed standard solution of NDIPA, NEIA, NDEA, and NDMA was prepared from the standard stock solution after subsequent dilution with 1-methyl-2-pyrrolidinone to obtain a concentration within the linearity range. The resulting mixture was sonicated for 30 min and kept in a centrifuge tube for around 1 min before being centrifuged for 10 min at 2500 rpm. The supernatant was passed to the chromatography injection vial through the 0.22 μm nylon syringe filter.

Method validation

The developed "GC-MS/MS" approach with MRM mode for detecting four *N*-nitrosamines was validated for parameters, as solution stability, precision, accuracy, LOQ, LOD, linearity, sensitivity, specificity, and system suitability. For LODs, signal-to-noise (S/N) ratio was 3 as well as LOQs were S/N: 10. To the accuracy of the proposed method, the recovery studies were conducted for evaluation. The precision studies were evaluated by inter-day and intra-day relative standard deviations (RSDs) of six specimens spiked across 3 continuous days at a single concentration. There was no statistical analysis performed in the developed method.

RESULTS AND DISCUSSION

Method development

Selection of solvents

Considering the trace level of *N*-nitrosamine GTIs NDMA, NDEA, NEIA, and NDIPA in valsartan and solubility parameter,

1-methyl-2-pyrrolidinone was selected as a solvent for the preparation of solutions for GC-MS/MS analysis.

Capillary column selection

Under the given temperature program, three different capillary columns were used to obtain the best chromatographic separation. The columns were HP-35MS, HP-5MS, and DM-WAX in the order of increasing polarity. A 10 $\mu\text{g/mL}$ normal blend was inserted in all three cases. Identification of the compounds depended on the spectra EI using the National Institute of Standards and Technology library. Liu et al.²⁶ reported separation of four nitrosamines using DB-WAXetr capillary column without the inclusion of NDEA. We have used the DM-WAX column, which has sufficient polarity to isolate all nitrosamines with better peak shapes, resolution, less analysis time with applicable for the analysis of most polar and volatile compounds, such as NDMA and NDEA. The optimized chromatogram is shown in Figure 2.

Mass spectrometry

In the analysis of pharmaceuticals, the most crucial aspect is the trace detection method for GTIs. Considering the sensitivity criteria, MRM mode is superior to SIM mode for the quantification of *N*-nitrosamines. Consequently, the MRM mode was used to quantify four *N*-nitrosamine GTI in valsartan as MS approach. MS of valsartan and four *N*-nitrosamine GTIs with chromatograms are shown in Figure 3.

Method validation

The suggested approach for "four *N*-nitrosamine GTIs" was validated as *per* ICH recommendations.

Specificity

For the specificity of the recommended approach, 1-methyl-2-pyrrolidinone, the valsartan matrices and mixed standards of four *N*-nitrosamines were undergone by the "GC-MS/MS" examination. At the retention times of four *N*-nitrosamines there is no interference peaks from the 1-methyl-2-pyrrolidinone, and the valsartan matrices were observed, indicating the specificity of the approach for detecting four *N*-nitrosamines in valsartan.

Sample Chromatogram

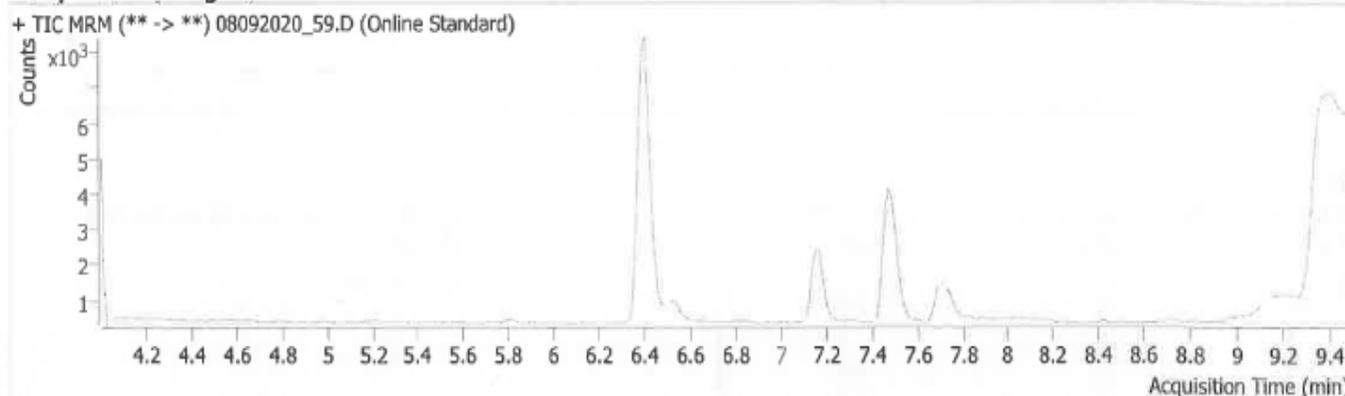


Figure 2. GC chromatograms of mixed standard solution of *N*-nitrosamines
GC: Gas chromatography

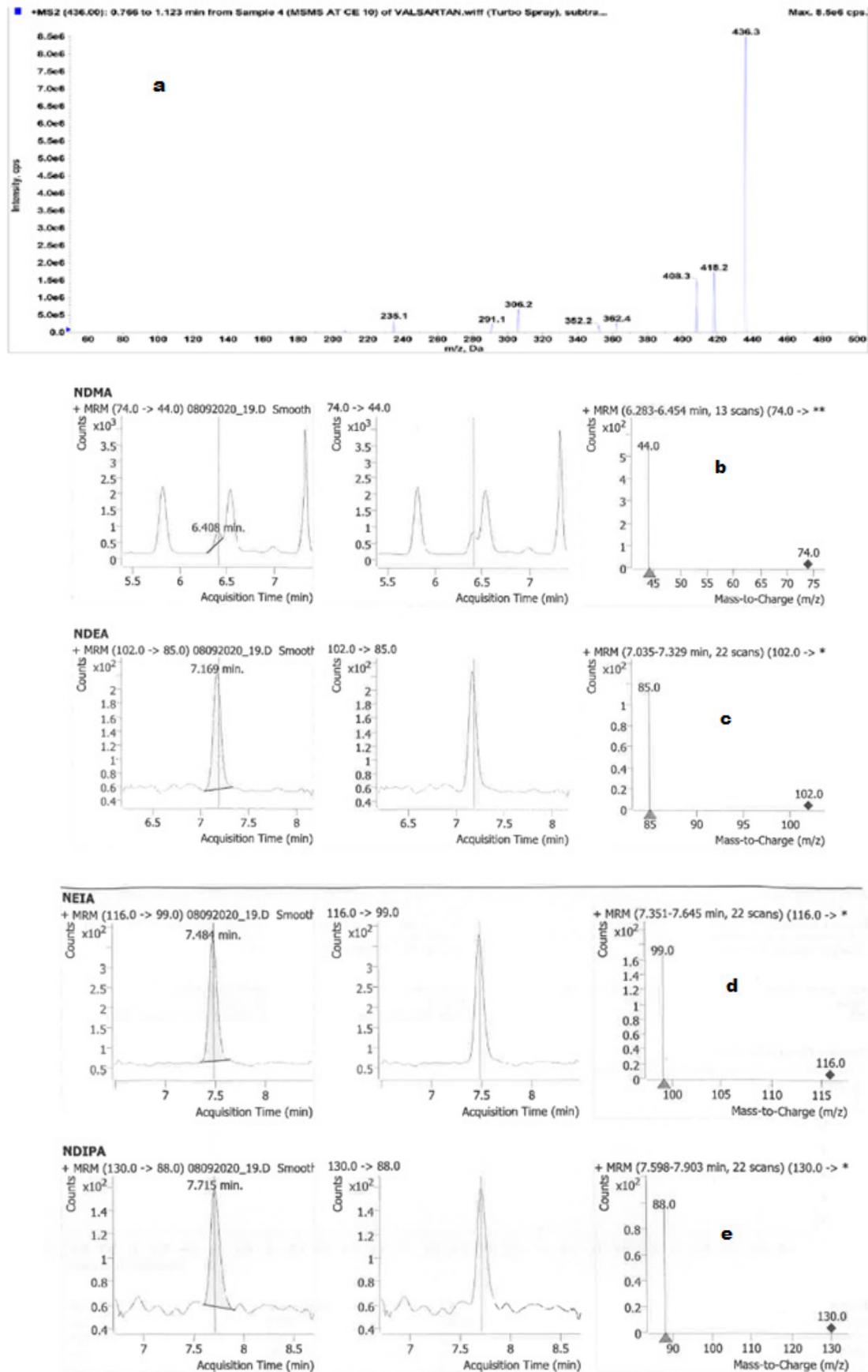


Figure 3. a) Mass spectra of valsartan, b) *N*-nitrosodimethylamine, c) *N*-nitrosodiethylamine, d) *N*-nitrosoethylisopropylamine, e) *N*-nitrosodiisopropylamine

Linearity and sensitivity

The data for linearity, LOQ, and LOD outcomes are summarized in Table 3. The standard curve ($y = Ax + B$, in which A signifies the slope and B signifies the intercept) was obtained by plotting the chromatographic peak area (*N*-nitrosamines, y) to normal *N*-nitrosamines (x) concentrations. To validate the linearity of the approach, six standard concentrations were used. The regression coefficients (R^2) of the standard curve for four *N*-nitrosamines were >0.99 in the given concentration range, indicating better linearity and is appropriate for the quantitative examination, as shown in Figure 4. Therefore, based on LODs and LOQs, the sensitivity of the method was evaluated. In Table 3, LODs and LOQs for NDEA, NEIA, NDIPA, and NDMA in 1-methyl-2-pyrrolidinone are presented. The low values of LOQs and LODs for this GC-MS/MS approach were acceptable and suitable for detecting *N*-nitrosamines in valsartan.

Accuracy

The accuracy of the method was estimated from the recovery results of four *N*-nitrosamines. To evaluate the output of the recommended approach, improvements of four *N*-nitrosamines were determined after valsartan samples spiked with 3 separate levels of four *N*-nitrosamines at 50% (NDIPA-0.146 ppm, NDEA-0.154 ppm, NDMA-0.155 ppm, NEIA-0.150 ppm), 100% (NDIPA-0.293 ppm, NDEA-0.308 ppm, NDMA-0.309

ppm, NEIA-0.299 ppm), and 150% (NDIPA-0.439 ppm, NDEA-0.461 ppm, NDMA-0.464 ppm, NEIA-0.449 ppm) of the limits, respectively. The recoveries for NDIPA, NDEA, NDMA, and NEIA in valsartan were in the range of 87.68 to 122.75%, as shown in Table 4. Considering the ultra-trace essence of the study, the recovery of *N*-nitrosamines was found in the acceptable range of 70-130%, indicating the accuracy of the proposed method for *N*-nitrosamines.

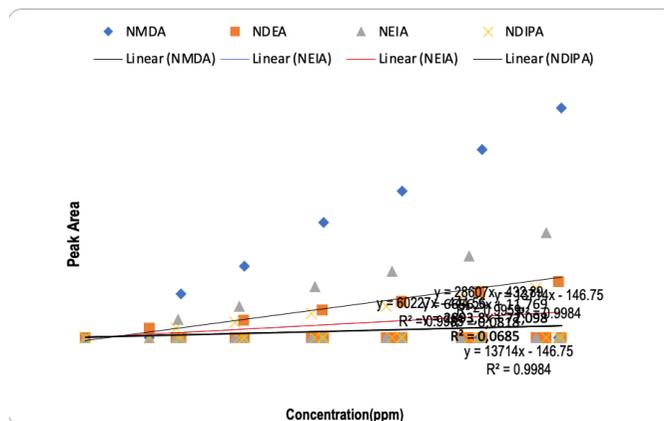


Figure 4. Calibration curve of four *N*-nitrosamines

Table 2. Multiple reactions monitoring transitions and optimized collision energy for four *N*-nitrosamine GTIs

Analyte	Precursor→product (<i>m/z</i>)	Dwell time (ms)	Collision energy (eV)
<i>N</i> -nitrosodimethylamine	74→44	200	5
<i>N</i> -nitrosodiethylamine	102→85	200	5
<i>N</i> -nitrosoethylisopropylamine	116→99	200	5
<i>N</i> -nitrosodiisopropylamine	130→88	200	5

GTIs: Genotoxic impurities

Table 3. Calibration curves, LODs, and LOQs for four *N*-nitrosamines

Analyte	Linearity range (ppm)	Regression equation	R^2	LOD (ppm)	LOQ (ppm)
<i>N</i> -nitrosodimethylamine	0.093-0.464	$Y = 60227X - 444.56$	0.9985	0.03	0.09
<i>N</i> -nitrosodiethylamine	0.062-0.461	$Y = 13714X - 146.75$	0.9984	0.02	0.06
<i>N</i> -nitrosoethylisopropylamine	0.09-0.449	$Y = 28067X - 432.89$	0.9959	0.03	0.09
<i>N</i> -nitrosodiisopropylamine	0.088-0.439	$Y = 13714X - 146.75$	0.9984	0.03	0.09

LODs: Limit of detections, LOQs: Limit of quantification, R^2 : Regression coefficients

Table 4. Accuracy data of four nitrosoamines

Analyte	Valsartan concentration (mg/mL)	Mean % recovery at 50 % level ± SD	Mean % recovery at 100 % level ± SD	Mean % recovery at 150 % level ± SD
<i>N</i> -nitrosodimethylamine	250	103.21 ± 0.23	101.15 ± 0.98	102.29 ± 1.89
<i>N</i> -nitrosodiethylamine		91.93 ± 1.75	87.68 ± 0.76	101.64 ± 0.49
<i>N</i> -nitrosoethylisopropylamine		114.42 ± 0.31	112.21 ± 1.38	117.83 ± 1.66
<i>N</i> -nitrosodiisopropylamine		111.41 ± 1.73	113.62 ± 0.99	122.75 ± 0.26

SD: Standard deviation

Table 5. Precision results of four nitrosoamines

Drug (API)	Analyte	Concentration (ppm)* ($\mu\text{g/g}$ API)	System precision (RSD %)	Method precision (RSD %)		Intermediate precision (RSD %)	
				Interday	Intraday	Analyst I	Analyst II
Valsartan (250 mg/mL)	<i>N</i> -nitrosodimethylamine	0.309	6.43	1.44	1.37	2.53	2.74
	<i>N</i> -nitrosodiethylamine	0.308	8.52	3.46	3.83	4.28	3.83
	<i>N</i> -nitrosoethylisopropylamine	0.299	7.02	2.26	2.69	6.35	5.97
	<i>N</i> -nitrosodiisopropylamine	0.293	9.21	2.79	2.93	6.41	7.27

*1 ppm corresponds to 0.25 $\mu\text{g/mL}$ of *N*-nitrosodimethylamine, *N*-nitrosodiethylamine, *N*-nitrosoethylisopropylamine, and *N*-nitrosodiisopropylamine, respectively. API: Active pharmaceutical ingredient, RSD: Relative standard deviation

Precision

To study the method precision, the inter-day and intra-day accuracy tests were performed. The intra-day precision measurements were carried out by comparison of the "SD" of the recovery proportions of the spiked specimens analyzed on the same day. For inter-day accuracy, spiked samples were tested for three distinct days. The intermediate precision was evaluated by results from the study on a different day with different analysts and with freshly prepared solutions. As reviewed in Table 5, this GC-MS/MS approach demonstrated acceptable percentage RSD values for the inter-day, intra-day precision as well as intermediate accuracy was between 1.45-6.38%, 2.88-9.15%, and 2.8-3.7%, respectively.

Stabilities of four *N*-nitrosamines in 1-methyl-2-pyrrolidinone

To study four *N*-nitrosamines solution stabilities in 1-methyl-2-pyrrolidinone, 0.3 ppm standard solutions were prepared and analyzed every 4 h for a recently prepared standard. Each solution was placed at 25°C in the dark. The recovery percentage of *N*-nitrosamines from these stock solutions was between 97.51 and 105.04%, and the differential recoveries of *N*-nitrosamines at 0 h and 24 h at just 10%, indicate the stability of the stock solution for at least 24 h.

Applications in samples

This GC-MS/MS process was used in the determination of four *N*-nitrosamine GTIs in four batches of commercial valsartan-containing products and none of the four "*N*-nitrosamines" were observed in four batches of the commercially available formulation.

CONCLUSION

A simple and sensitive MRM mode-based GC-MS/MS approach was created for estimating four GTIs *i.e.* NEIA, NDIPA, NDEA, and NDMA in valsartan. The reported GC-MS/MS approach demonstrates satisfactory sensitivity and selectivity. The run time was under 10 min. The results of four *N*-nitrosamines in LOQs and LODs ranged 0.06-0.09 ppm and 0.02-0.03 ppm correspondingly, indicating the suitability of four *N*-nitrosamines in valsartan for sensitive quantification.

Ethics

Ethics Committee Approval: Not required.

Informed Consent: Not applicable as our study does not involve any human volunteers and animals.

Peer-review: Externally peer-reviewed.

Authorship Contributions

Concept: S.R.T., Design: S.R.T., K.P.A., Data Collection or Processing: S.R.T., Analysis or Interpretation: S.R.T., K.P.A., Literature Search: K.P.A., Writing: K.P.A.

Conflict of Interest: No conflict of interest was declared by the authors.

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